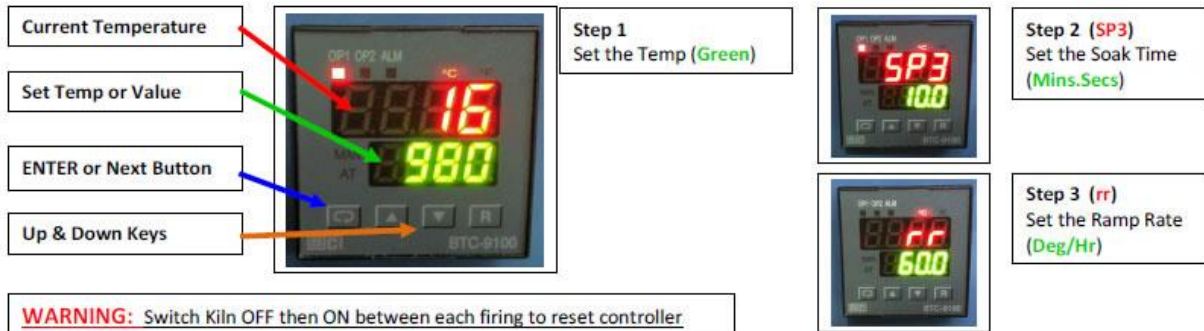


BTC9100 Wall Chart

| | Top Temp | Soak (Sp3) | Ramp Rate (rr) |
|---|-----------------|--------------|--------------------|
| Bisque (Check Clay Recommendations) | 980°C - 1000°C | 10 mins | 60°C - 100°C / hr |
| Earthenware Glaze (Check Glaze recommendations) | 1080°C - 1100°C | 15 - 30 mins | 100 °C - 150°C /hr |
| Stoneware / Porcelain (Check Clay Recommendations) | 1220°C - 1260°C | 10 mins | 60°C - 100°C / hr |
| Stoneware / Porcelain Glaze (Check Glaze recommendations) | 1220°C - 1260°C | 0 - 15 mins | 100 °C - 150°C /hr |



HINTS: BUNGS: For Bisque firing out till 250-400C for Glaze Firing leave in.
 Pack the Kiln as evenly as possible to ensure best results

Ensure > 4cm Gap around Thermocouple Probe
 Min Gap around Kiln Sides: 200mm Above: 600mm